

52

DART AEROSPACE LTD	Work Order:	21840
Description: Saddle Kit	Part Number:	K10003
	Qty:	5 u
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	HA	04.11.04	5																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 50 HA	HA	04.11.24	45																																																																																
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>24</td> <td>D2570</td> <td>Bushing</td> <td>B21390</td> </tr> <tr> <td>1 ✓</td> <td>D2571</td> <td>Saddle B21017</td> <td>B15883/B21519</td> </tr> <tr> <td>1 ✓</td> <td>D2572</td> <td>Saddle</td> <td>B21519</td> </tr> <tr> <td>1 ✓</td> <td>D2573</td> <td>Saddle</td> <td>B21018/B21520</td> </tr> <tr> <td>1 ✓</td> <td>D2574</td> <td>Saddle</td> <td>B11641/B21520</td> </tr> <tr> <td>1 ✓</td> <td>D2736-1</td> <td>Bracket</td> <td>B20967</td> </tr> <tr> <td>1 ✓</td> <td>D2736-3</td> <td>Bracket</td> <td>B20977</td> </tr> <tr> <td>4 ✓</td> <td>D2747</td> <td>Socket Head Set Screw</td> <td>B20317</td> </tr> <tr> <td>2 ✓</td> <td>D2876</td> <td>Spacer B20574</td> <td>B19828</td> </tr> <tr> <td>2 ✓</td> <td>D2877</td> <td>Spacer</td> <td>B19935</td> </tr> <tr> <td>1 ✓</td> <td>D2968-041</td> <td>Tow Ring B20929</td> <td>B21020</td> </tr> <tr> <td>16 ✓</td> <td>AN4-6A</td> <td>Bolt</td> <td>M15204</td> </tr> <tr> <td>4 ✓</td> <td>AN4-46A</td> <td>Bolt</td> <td>M14764</td> </tr> <tr> <td>8 ✓</td> <td>AN4-51A</td> <td>Bolt M15681</td> <td>M15477</td> </tr> <tr> <td>8 ✓</td> <td>AN6-12A</td> <td>Bolt</td> <td>M14206</td> </tr> <tr> <td>32 ✓</td> <td>AN960JD416</td> <td>Washer</td> <td>M15321</td> </tr> <tr> <td>8 ✓</td> <td>AN960JD616</td> <td>Washer M15660</td> <td>M15191</td> </tr> <tr> <td>1 ✓</td> <td>AN970-4</td> <td>Washer</td> <td>M15199</td> </tr> <tr> <td>29 ✓</td> <td>MS21042L4</td> <td>Nut (or MS21042-4)</td> <td>M15020</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B21390	1 ✓	D2571	Saddle B21017	B15883/B21519	1 ✓	D2572	Saddle	B21519	1 ✓	D2573	Saddle	B21018/B21520	1 ✓	D2574	Saddle	B11641/B21520	1 ✓	D2736-1	Bracket	B20967	1 ✓	D2736-3	Bracket	B20977	4 ✓	D2747	Socket Head Set Screw	B20317	2 ✓	D2876	Spacer B20574	B19828	2 ✓	D2877	Spacer	B19935	1 ✓	D2968-041	Tow Ring B20929	B21020	16 ✓	AN4-6A	Bolt	M15204	4 ✓	AN4-46A	Bolt	M14764	8 ✓	AN4-51A	Bolt M15681	M15477	8 ✓	AN6-12A	Bolt	M14206	32 ✓	AN960JD416	Washer	M15321	8 ✓	AN960JD616	Washer M15660	M15191	1 ✓	AN970-4	Washer	M15199	29 ✓	MS21042L4	Nut (or MS21042-4)	M15020		04-12-15	5
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4	QC4	Inspect 100% kit for completeness on the W/O	CL	04/12/15	5																																																																																
5	PK	Pack per PPP K10003	Rev: BG	04-12-15	5																																																																																
6	AC	Cost / part: 565.11	592	04-12-16	5																																																																																
7	DC	Close W/O 520.40 Inspection Level 21	HA	04.12.17	5																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 02, 2004
02:36 pm

Work Order No	: 0021840	Department Code:	
Project Name	: K10003	Burden Flags	: NNNNNNNN
Project For	: WK452	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: \$0	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 11-02-04	Actual Margin	: 0.000%
Est Finish Date	: 12-15-04		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00